

A WATERLESS TOILET WITH ELECTROCHEMICAL DISINFECTION AND BIOMASS COMBUSTION

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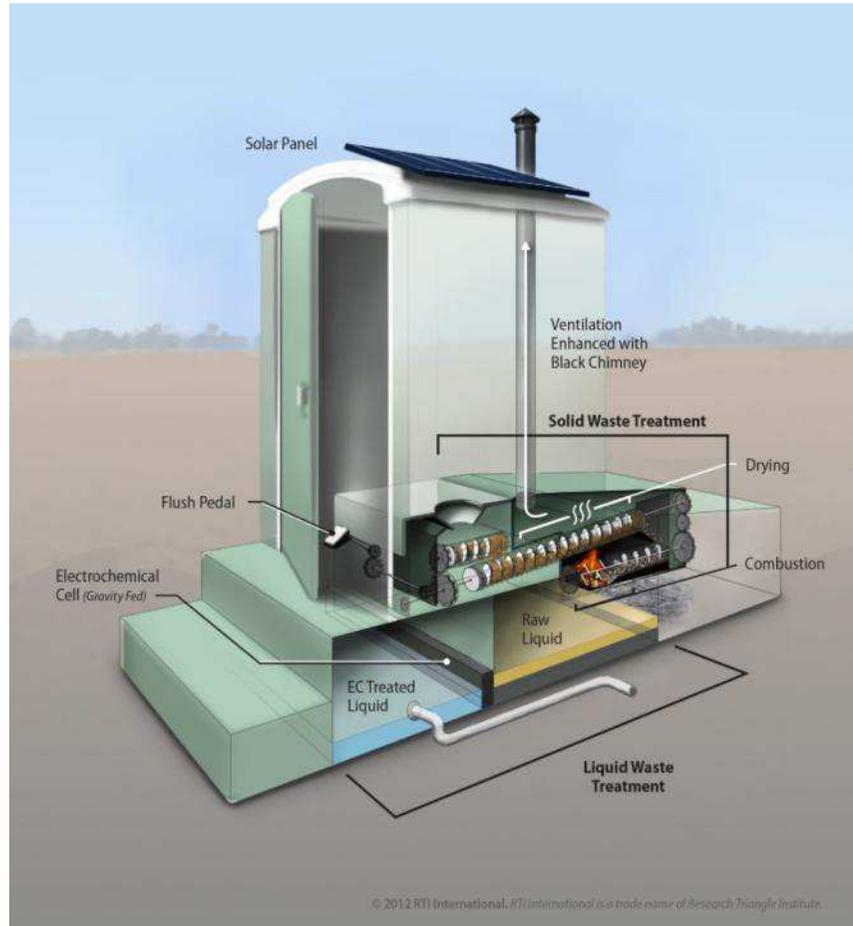
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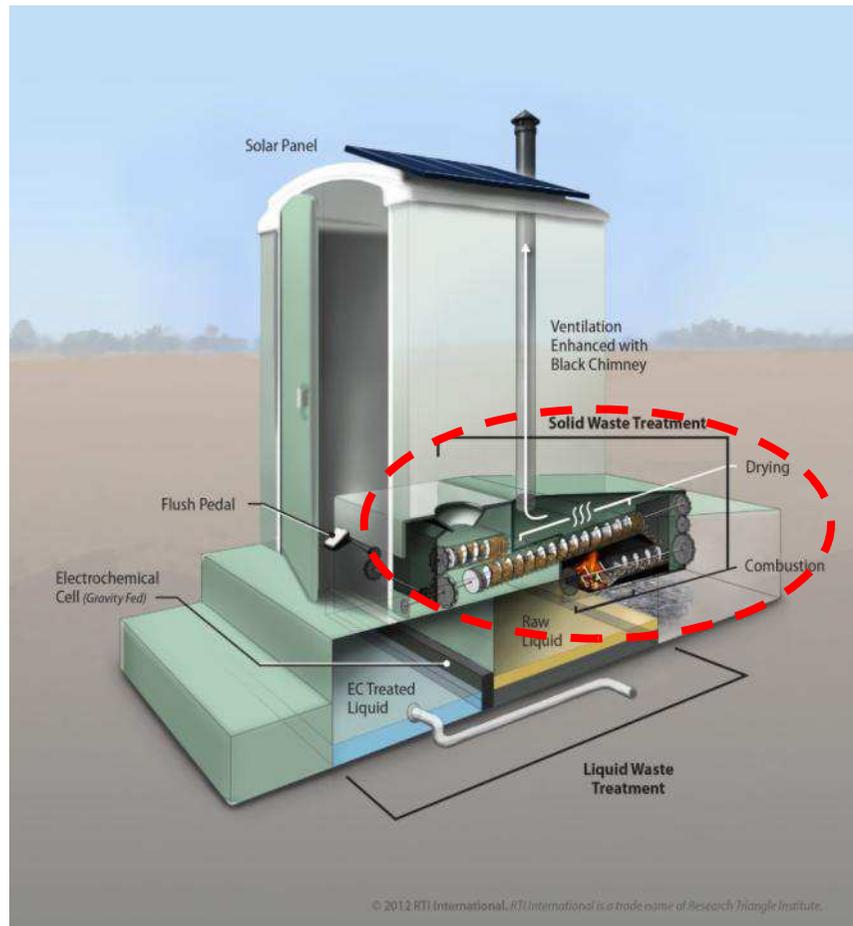
Waterless Toilet Design



System Overview

- *Auger-based solid-liquid separation*
- *Electrochemical disinfection of liquid waste*
- *Thermal drying and combustion of solid waste*
- *Solar and thermoelectric energy harvesting*
- *Modular and scalable*

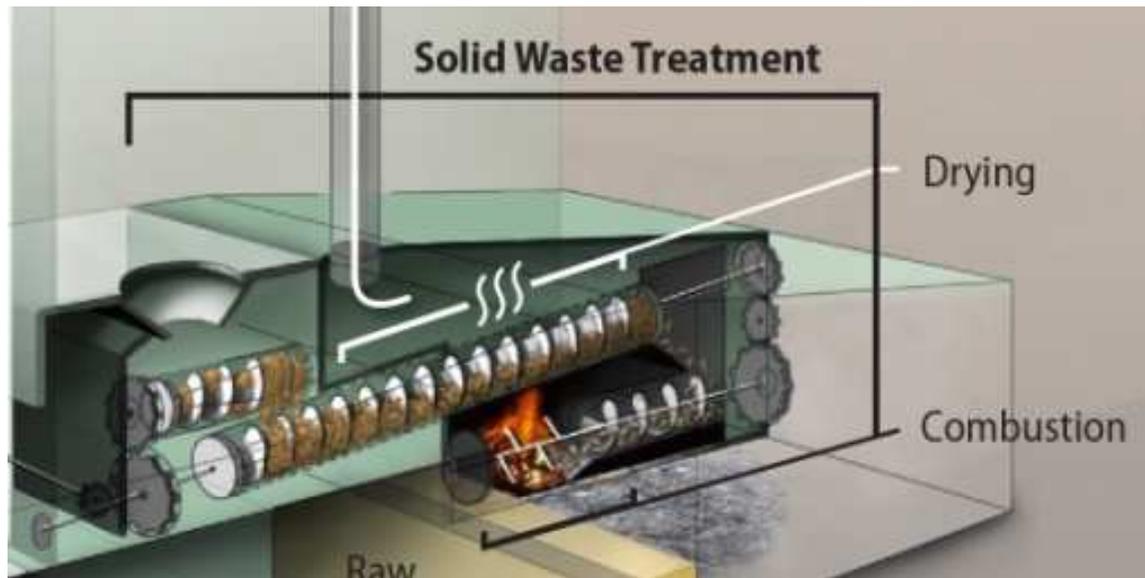
Solid Waste Treatment



System Overview

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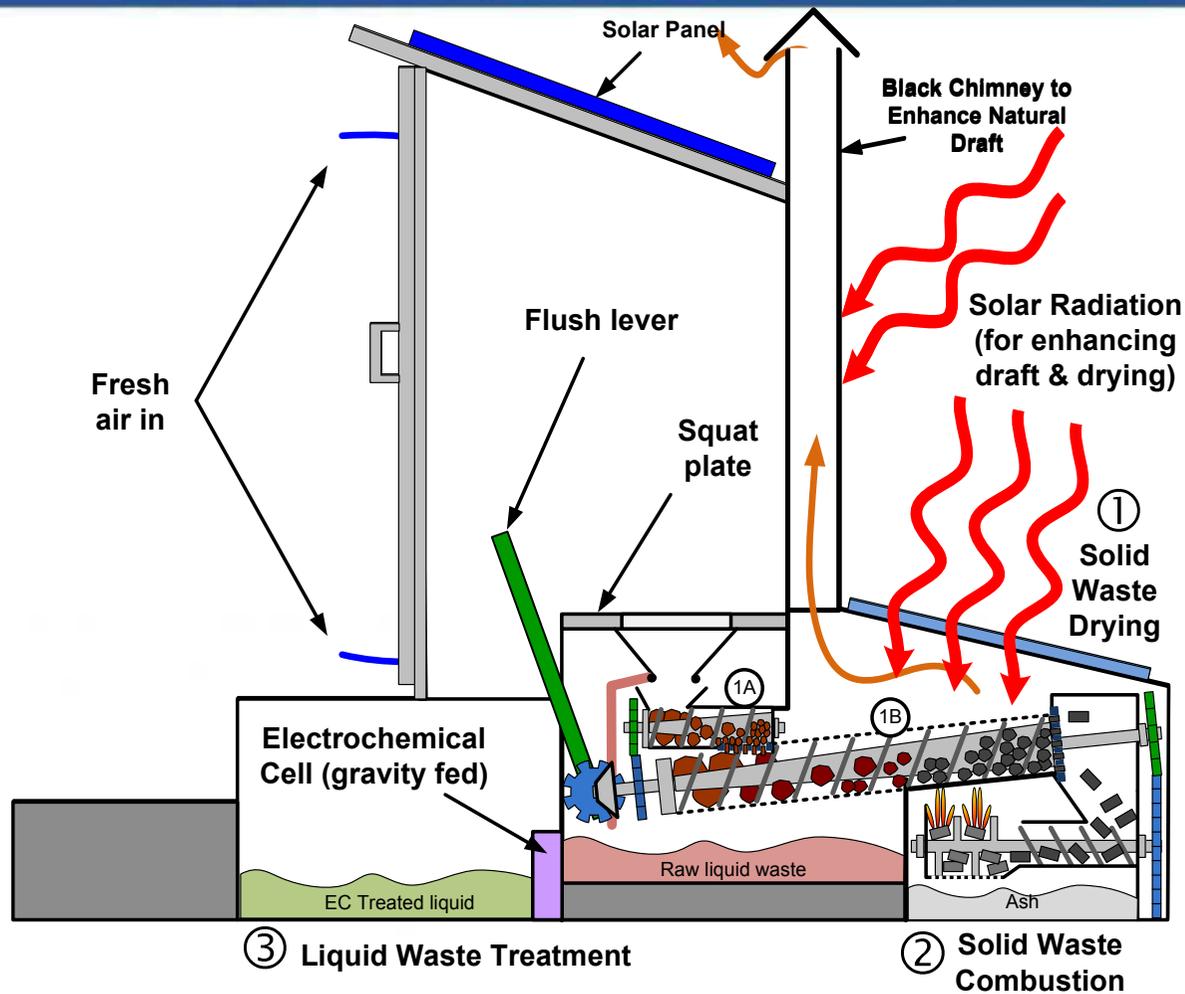
Solid Waste Treatment Module



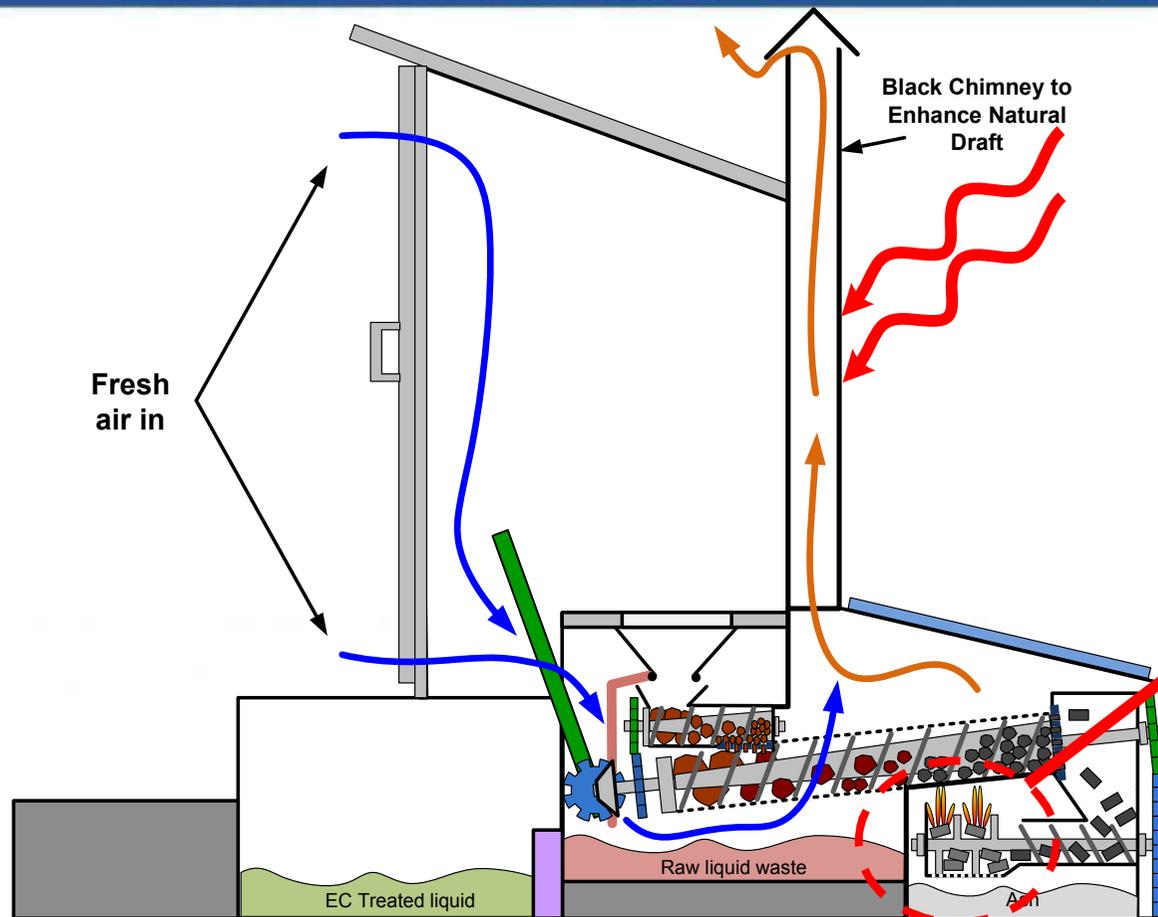
Module Overview

- *Solid-liquid separation and drying*
- *Solid waste combustion*
- *Thermoelectric Enhanced Combustion Add-on (TECA)*
- *Processing steps:*
 - *Convert solid waste to fuel*
 - *Reduce solid waste to ash*
 - *TE power generation and emissions reduction*

Conceptual Schematic of RTI Approach



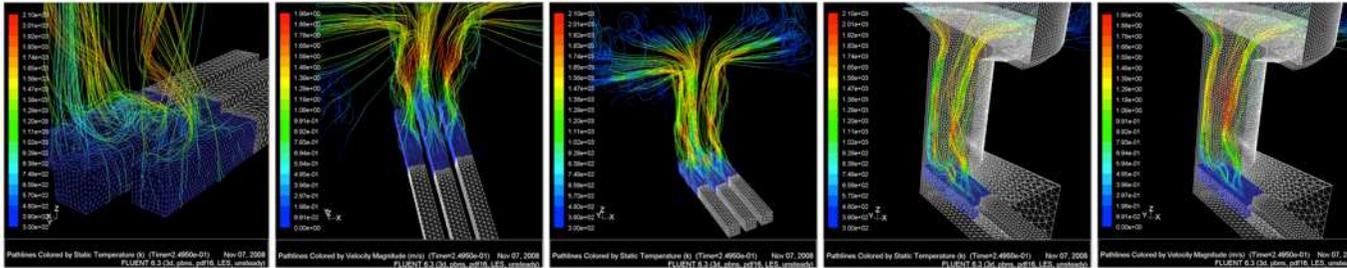
Thermoelectric Air Injection Module



Forced air injection enhances combustion

Colorado State University: Biomass Combustion, Product Test, and Design

Advanced Modeling for Biomass Combustion

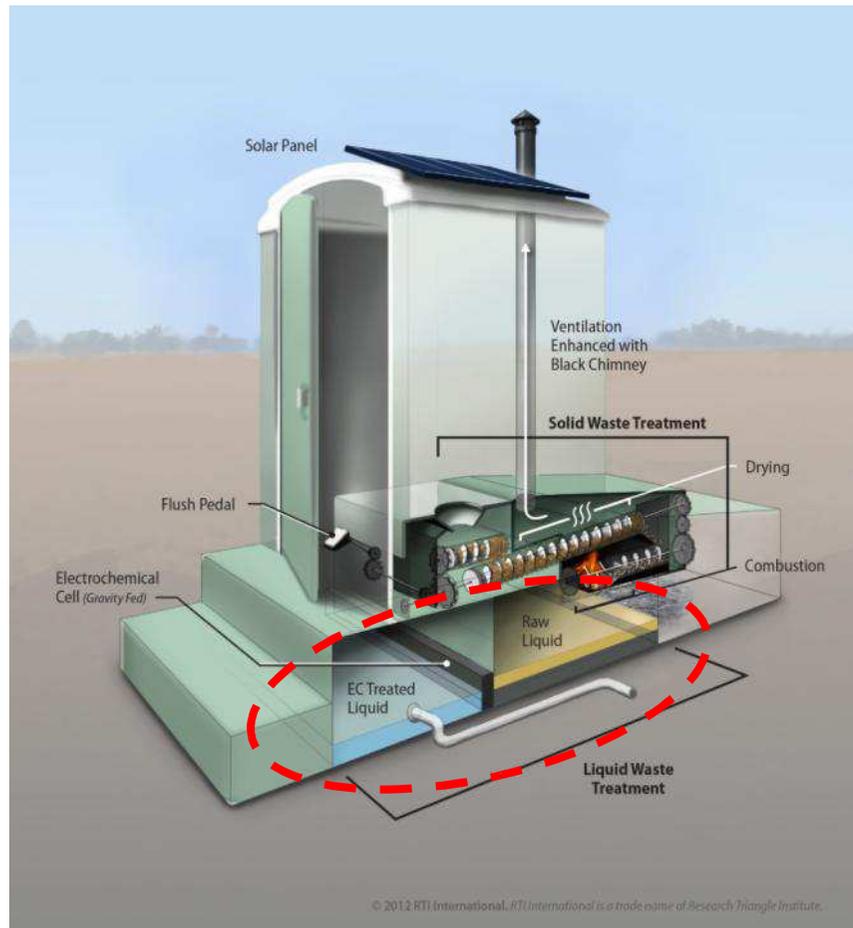


24 hr Test Lab



Over 300,000 biomass combustion units sold worldwide

Liquid Waste Treatment



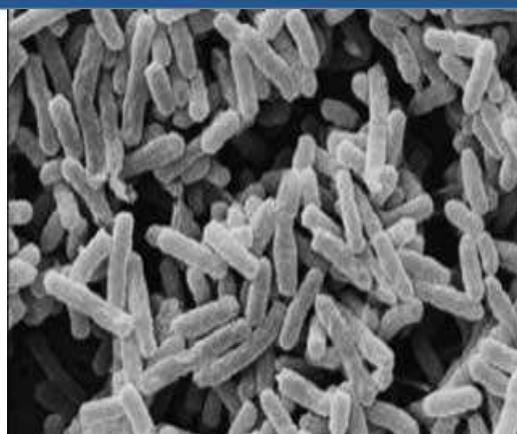
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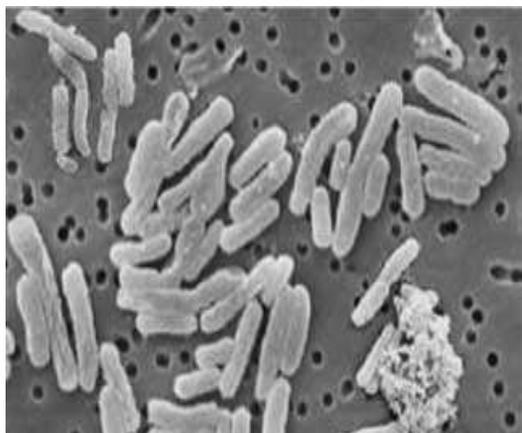
Liquid Waste Disinfection Module



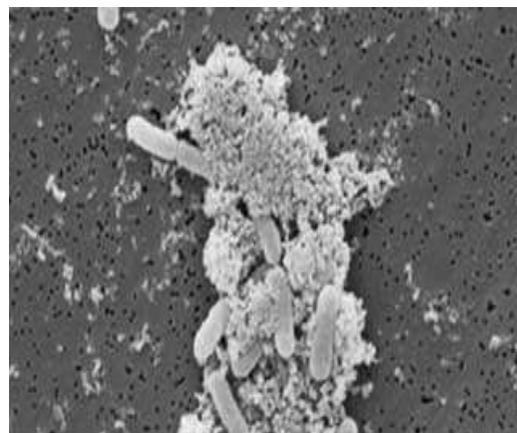
E-Coli



E-Coli after Chlorination



E-Coli after Ozonation



E-Coli after Electrochemical Oxidation

Disinfection using electrochemical oxidation

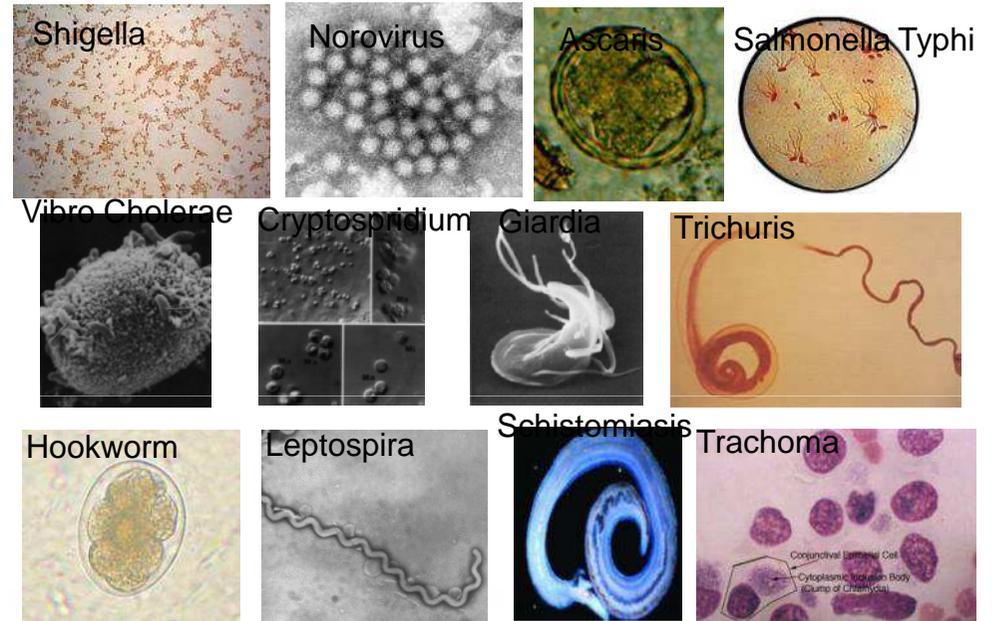
- *Electrochemical oxidation is more effective at killing E-coli than other treatments.*
- *Attacks cell wall resulting in cell rupture and property modification.*
- *Attacks internal cell components resulting in cytoplasm destruction.*

Pathogenic Contaminants in Feces Contaminated Urine

Urine, in general, is sterile.

**Large number of viruses, bacteria,
and helminthes (parasitic worms)
present in feces contaminated urine.**

**>2 billion people affected by
pathogens present in feces.**



*www.lenntech.com

Electrochemical Disinfection Module



Boron Doped Diamond Electrodes

Inert Surface With Low Adsorption Properties

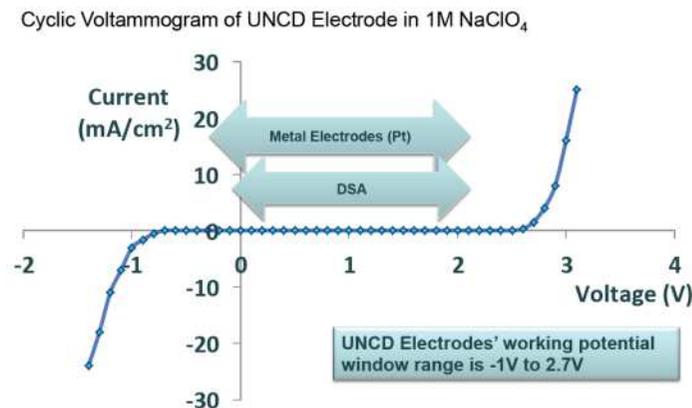
- Results in less electrode fouling.
- Improves efficiency

Corrosion Stability

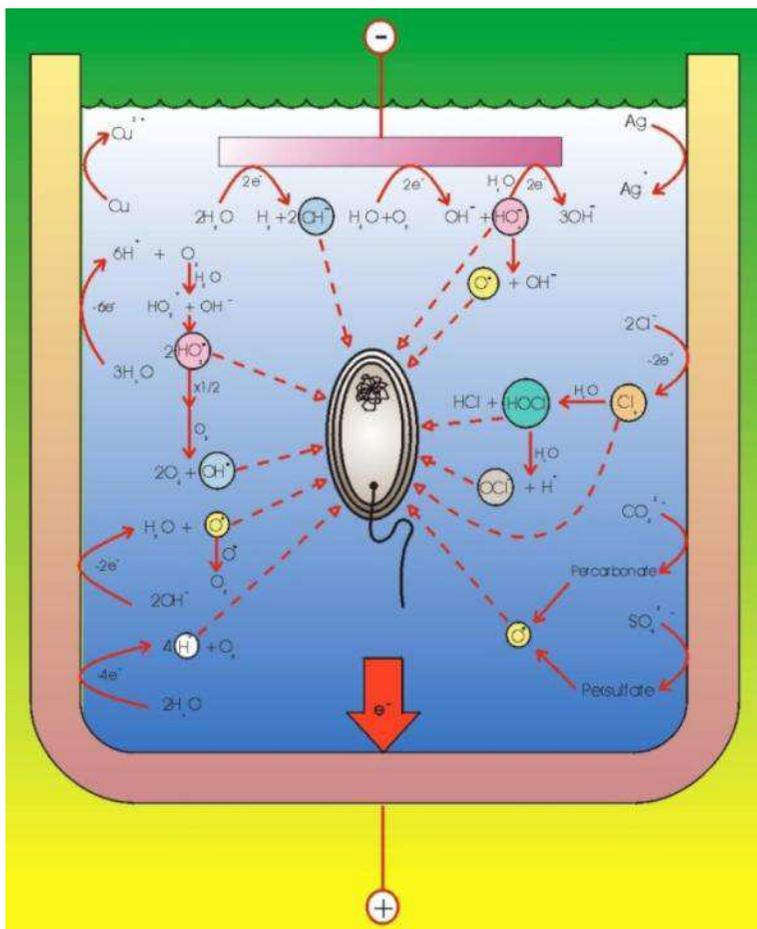
- Electrode surface not damaged during operation.

Extremely High Oxygen Evolution Over-potential

- Large voltage operation window, allowing production of extremely oxidizing species.



Electrochemical Generation of Oxidizing Species



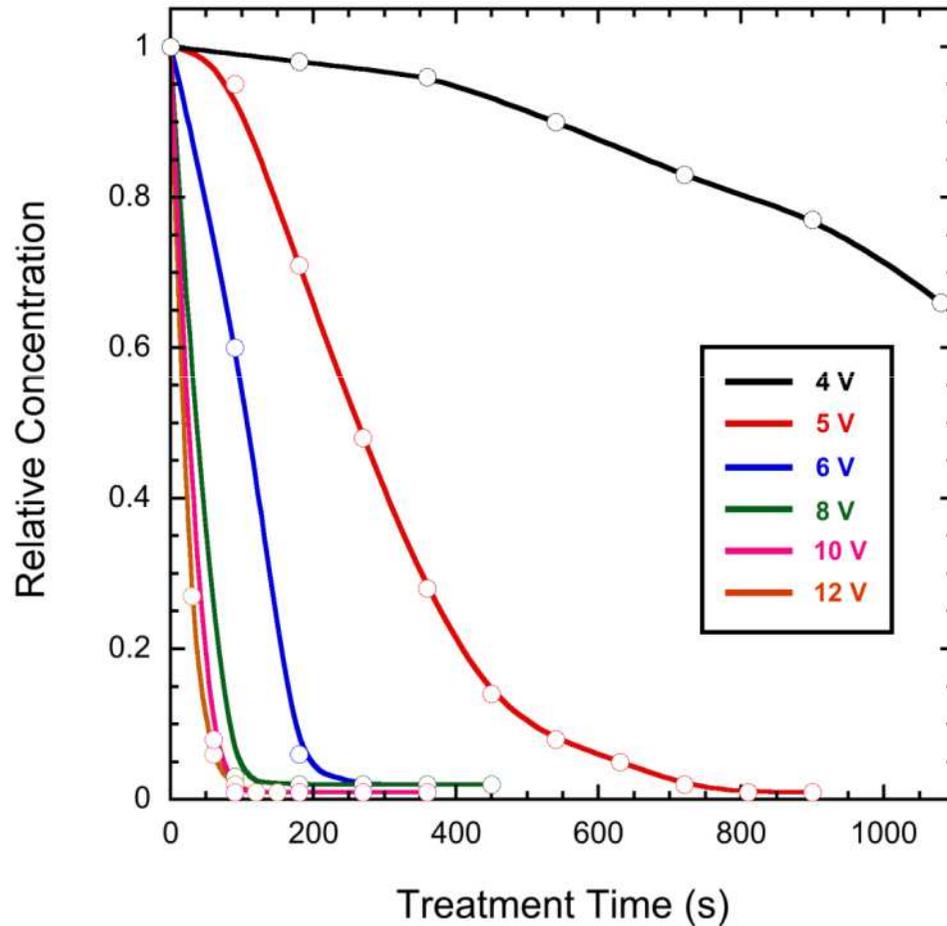
Oxidant	Oxidation Potential (eV)
•OH	2.80
O ₃	2.07
H ₂ O ₂	1.77
Hydroperoxyl Radicals	1.70
Permanganate	1.67
Chlorine Dioxide	1.50
Chlorine	1.36
O ₂	1.23

Oxidation using Boron Doped Diamond Electrodes

Large over-potential window allows for production of various oxidizing species.

- Increase in voltage results in production of stronger oxidizers.
- Increase in voltage results in lower power efficiency.

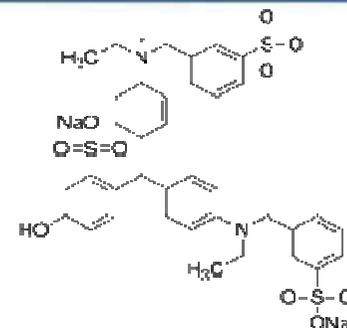
Preliminary Electrochemical Data



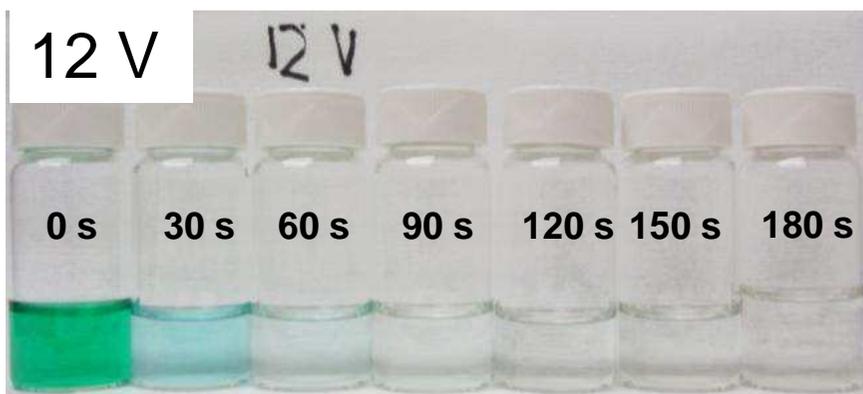
Organic destruction as a function of time.

- Physiologic Saline containing a calibrated concentration of organic dye.
- Destruction Rapid at Higher Voltages.
- Disinfection also depends on: Current (conductivity), diffusivities of oxidizing species, and concentration of organic matter, etc.

Preliminary Electrochemical Data (cont.)



Organic Dye: Food Green 3



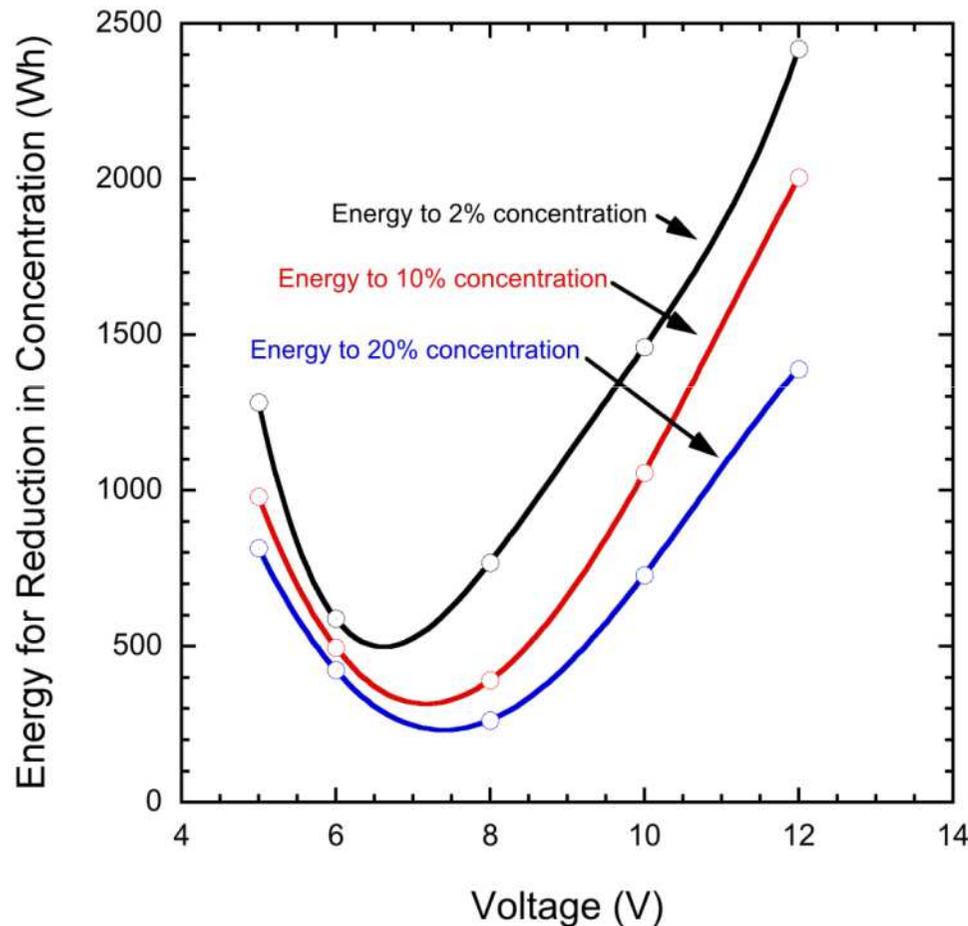
Optical detection of organic destruction.

- Physiologic Saline containing a calibrated concentration of organic dye.

- 12V process was significantly faster than 4V process.

→
Treatment Time

Preliminary Electrochemical Data (cont.): Effect of voltage on process energy efficiency

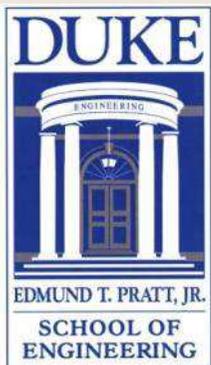


Energy necessary to achieve disinfection.

- Total Reduction Energy (watt-hrs) = Voltage x Current x Process Time.
- 2% color concentration was used to “simulate” disinfection.
- Minimum Energy appears at 6 – 8 V.

Sanitation Technology ✓

Sanitation Technology Adoption ?



Dimensions to Sanitation Adoption

- **Financial / supply chain:** component cost and manufacturing, market structure, cost appropriateness
- **Economic:** market, investments / incentives, policy / regulations, income-generation, affordability
- **Political / public policy:** political will, enabling environment, multi-sector actors
- **Social / cultural:** technology appropriateness, gender and other cultural differences, safety, taboos, prestige and aspirations

Financial / Supply Chain Dimension

- Key questions to be addressed:
 - Component definition and pricing
 - Manufacturing processes/costs, in/out-sourcing production
 - Manufacturing & assembly locations
 - Supply-chain and distribution channels
 - Market structure, openness to trade
 - O&M requirements

Long-term question and modeling work is to consider the cost-savings of radically different technology, e.g. modeling “benefits” of waterless, off-grid toilet will inform financial trade-offs and potential infrastructure investment foregone

Economic Dimension

- Key questions to be addressed :
 - Market size and characteristics
 - Investment requirements
 - Workforce requirements
 - Policy factors: trade, investment incentives, regulation at different levels of government
 - Income-generation potential of by-products of RTT (e.g., fertilizer)
 - Affordability (community & household)

Experience in sanitation marketing (demand approaches) and lessons from communal block toilets are informative for RTT development

Political / Public Policy Dimension

- Key questions to be addressed :
 - Political will: champions and advocates for change
 - Policy and enabling environment: national, provincial, district, village bring goals, levers and enablers
 - Role of actors: public sector, private sector, civil society
 - Regulations, legislation to define standards, use of by-products
 - Business and management model

Enabling environment is important feature for setting incentives, disincentives, outlining roles of actors, and defining champions

Social Dimension

- Key questions to be addressed :
 - Gender-disaggregated behavior, attitudes of men / women
 - Cultural differences across ethnic, linguistic groups
 - Taboos pose risk to technology adoption
 - Safety questions present positive and negative incentives
 - Traditional practices (paper, water, sitting, squatting)
 - Prestige and aspirations, powerful change agents in sanitation
 - Geography
 - Convenience
 - Aesthetics

Other research tells us that cultural traditions, appropriateness, adoption of predecessor technology (sanitation ladder) are each important factors to technology diffusion and adoption

Summary

- **Waterless Toilet System:**
 - Auger-based solid-liquid separation
 - Electrochemical disinfection of liquid waste
 - Thermal drying and combustion of solid waste
 - Solar and thermoelectric energy harvesting
 - Modular and scalable
- **Dimensions of Adoption:**
 - Financial / supply chain
 - Economic
 - Political / public policy:
 - Social / cultural:

Acknowledgments

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Thank you.